

DOUBLY SALIENT MACHINE WITH PERMANENT  
MAGNETS IN STATOR TEETHField of the Invention

[0001] The present invention relates generally to electric machines, and more particularly to doubly salient machines having stator teeth with permanent magnets therein.

Background of the Invention

[0002] A variety of permanent magnet machines, including doubly salient machines, are known in the art in which permanent magnets are positioned within the frame or back iron of a stator. This is typically done to accommodate relatively large magnets capable of producing significant flux. As recognized by the inventor, however, positioning magnets in the stator frame tends to weaken the stator structure, including along those portions where the stator teeth meet the stator frame, and often leads to acoustic noise problems. In many designs, permanent magnets are associated with each stator pole, often with an alternating polarity for each adjacent stator tooth. As recognized by the inventor, however, such a configuration requires an excessive number of permanent magnets as well as a relatively complex device for magnetizing the stator magnets, thus increasing the complexity and manufacturing cost of the permanent magnet machine.

Summary of the Invention

[0003] In order to solve these and other needs in the art, the inventor hereof has succeeded at designing and developing permanent magnet machines, including doubly salient machines, having one or more permanent magnets located at least partly and preferably entirely within the stator

teeth, thereby avoiding weakening of the stator back iron structure while reducing acoustic noise. In one embodiment, permanent magnets are located in only a subset of the stator teeth, thereby lowering magnet material and manufacturing costs. In another embodiment, all such magnets are oriented with their north poles facing inwardly (i.e., toward an interior of the machine), resulting in reduced cogging and negative torques with an improved torque density. The permanent magnets may also extend within the stator teeth on an angle or diagonal, thereby allowing use of magnets which are wider than the teeth themselves to produce greater flux.

[0004] In accordance with one aspect of the present invention, a stator for use in a permanent magnet machine includes a frame having an outer peripheral edge and an inner peripheral edge extending about a central axis, a plurality of stator teeth extending from the frame's inner peripheral edge toward the central axis, and at least one permanent magnet located entirely within one of the stator teeth.

[0005] In accordance with another aspect of the present invention, a stator for use in a permanent magnet machine includes a frame having an outer peripheral edge and an inner peripheral edge extending about a central axis, a plurality of permanent magnets, and a first plurality of stator teeth extending from the frame's inner peripheral edge toward the central axis. Each of the first plurality of stator teeth have one of the permanent magnets located at least partly therein. The stator also includes a second plurality of stator teeth extending from the frame's inner peripheral edge toward the central axis. The second plurality of stator teeth each have no permanent magnets located at least partly therein.

[0006] In accordance with still another aspect of the present invention, a stator for use in a permanent magnet machine

includes a frame having an outer peripheral edge and an inner peripheral edge extending about a central axis, a plurality of permanent magnets each having inwardly facing north poles, a first plurality of stator teeth extending from the stator frame's inner peripheral edge toward the central axis, and a second plurality of stator teeth extending from the frame's inner peripheral edge toward the central axis. The first plurality of stator teeth are each positioned directly between two of the second plurality of stator teeth. Each of the first plurality of stator teeth have one of the permanent magnets located entirely therein, while the second plurality of stator teeth each have no permanent magnets located therein.

[0007] In accordance with a further aspect of the invention, a permanent magnet machine includes a stator of the type described herein.

[0008] While some of the principal features and advantages of the invention have been described above, a greater and more thorough understanding of the invention may be attained by referring to the drawings and the detailed description of preferred embodiments which follow.

Brief Description of the Drawings

- [0009] Fig. 1 is a cross-sectional view of a doubly salient machine according to one embodiment in which permanent magnets are positioned within the stator teeth.
- [0010] Fig. 2 illustrates torque curves for the doubly salient machine of Fig. 1.
- [0011] Fig. 3A illustrates a prior art switched reluctance motor having no stator teeth.
- [0012] Fig. 3B illustrates a torque curve for the conventional switched reluctance motor of Fig. 3A.
- [0013] Fig. 4 is a cross-sectional view of a doubly salient machine having permanent magnets in only every other stator tooth.
- [0014] Fig. 5 illustrates torque curves for the doubly salient machine of Fig. 4.
- [0015] Fig. 6 illustrates an exemplary stator coil for the doubly salient machine of Fig. 4.
- [0016] Fig. 7A illustrates a device for magnetizing the stator of Fig. 4.
- [0017] Fig. 7B is a cross-sectional view of the magnetizing device of Fig. 7A.
- [0018] Fig. 8 is a cross-sectional view of a doubly salient machine having north magnets in several adjacent stator teeth.
- [0019] Fig. 9 is a cross-sectional view of a doubly salient machine having permanent magnets extending diagonally within stator teeth.
- [0020] Fig. 10 illustrates one alternative to the machine of Fig. 9 in which the permanent magnets extend into the stator frame.
- [0021] Fig. 11 illustrates another alternative to the machine of Fig. 9 in which notches are formed adjacent to one side of each magnet-bearing stator tooth.

[0022] Fig. 12 illustrates preferred profiles for the magnet-bearing and non-magnet-bearing stator teeth of the machine of Fig. 11.

[0023] Figs. 13A-D compare torque curves for the machine of Fig. 11 with those of a prior art switched reluctance motor.

[0024] Corresponding reference characters indicate corresponding features throughout the several views of the drawings.

#### Detailed Description of Preferred Embodiments

[0025] A doubly salient machine according to one embodiment of the present invention is illustrated in Fig. 1 and indicated generally by reference character 100. As shown in Fig. 1, the machine 100 includes a rotating member/rotor 102 mounted for rotation about a central axis 104, and a stationary member/stator 106 extending about the rotor 102 in a magnetically coupled relation. The stator 106 includes a frame 108 (also referred to as the "back iron") having an outer peripheral edge 110 and an inner peripheral edge 112 extending about the central axis 104. The stator 106 also includes several salient stator poles/teeth 114-136 which extend from the inner peripheral edge 112 toward the central axis 104, and which are spaced at equal angular intervals around the central axis 104 to form an equal number of slots spaced at equal angular intervals around the central axis 104. The rotor 102 includes several salient rotor poles/teeth 140-154 which extend outwardly relative to the central axis 104, and which are spaced at equal angular intervals about the central axis 104, as shown in Fig. 1. The machine 100 is doubly salient in the sense that salient teeth are provided on both the rotor 102 and the stator 106.

[0026] Similar to the prior art, the stator teeth 114-136 each have a permanent magnet 156-178 associated therewith, with

the permanent magnets alternating between north magnets (i.e., magnets having their north poles oriented toward the central axis 104) and south magnets (i.e., magnets having their south poles oriented toward the central axis 104) for each successive stator tooth, as shown in Fig. 1. Exemplary permanent magnet 156, like the other permanent magnets 158-178, is oriented at a generally perpendicular angle relative to a radial axis 179 along which its corresponding stator tooth 114 extends, and is preferably located adjacent to a distal end 180 of its corresponding stator tooth 114. Thin short circuit regions 181, 183 are preferably formed in the stator tooth 114 adjacent to ends 182, 184 of exemplary magnet 156. As is known, these regions 181, 183 are sufficiently thin (in a direction of rotation of the rotor 102, for the embodiment of Fig. 1) so as to minimize leakage flux and shorting of the exemplary magnet 156.

[0027]

Unlike the prior art, the permanent magnets 156-178 of Fig. 1 are located entirely within the stator teeth, in contrast to being partially or entirely located within the frame 108. Positioning the permanent magnets 156-178 entirely within the stator teeth 114-136, rather than in the frame 108, strengthens the stator teeth where they meet the frame, especially in the case where the stator 106 employs a laminate construction. Positioning the permanent magnets in the stator teeth also raises their operating lines, especially when the salient poles of the rotor do not align with those of the stator, thus allowing the magnets to operate without demagnetizing, and provides additional coil space as well.

[0028]

The machine 100 of Fig. 1 operates using reluctance torque for rotating the rotor 102, as is known. Although there are preferably no permanent magnets or coils on the rotor 102, appropriately energizing the stator coils (not

shown in Fig. 1) induces a magnetic orientation in the stator 106 and in the rotor 102 (which is a ferromagnetic material) so as to maximize their flux condition, thereby causing alignment of stator and rotor poles via rotation of the rotor 102. A representative stator coil 600 is shown in Fig. 6, and is preferably excited such that it induces flux in the same direction as does its corresponding magnet (which, for the exemplary magnet shown in Fig. 6, is toward the central axis). A similar coil is preferably provided for each of the magnet-bearing stator teeth 114-136 shown in Fig. 1. These stator coils may be electrically connected in series, in parallel, or in a series-parallel arrangement as desired for any given application of the invention. The machine 100 can advantageously employ a unipolar drive (i.e., a drive employing only non-negative currents).

[0029] Fig. 2 illustrates a series of torque curves for the machine 100 shown in Fig. 1 when driven by unipolar currents of zero, two and six amps. As shown in Fig. 2, the machine 100 produces significant negative torque at each current level, which obviously detracts from average torque levels. Nevertheless, average torque levels approximate those produced by a conventional switched reluctance motor of comparable size, shown generally in Fig. 3A, for which torque curves are provided in Fig. 3B.

[0030] Fig. 4 illustrates a doubly salient machine 200 according to another embodiment of the invention. Similar to the machine 100 shown in Fig. 1, the machine 200 includes a stator 206 having a frame 208 from which several salient stator teeth 214-236 extend, with north magnets 256-266 located entirely within every other stator tooth 214, 218, 222, 226, 230, 234. However, no magnets are positioned in the remaining stator teeth 216, 220, 224, 228, 232, 236. In other words, the machine 200 of Fig. 4 includes N stator

teeth, and  $M$  magnets, where  $M$  and  $N$  are both integers, and where  $M < N$  and, more specifically, where  $M = N/2$ . Thus, the machine 200 contains only half the magnets of the machine 100 of Fig. 1, thereby reducing costs and simplifying construction. Further, by eliminating the south magnets 158, 162, 166, 170, 174, 178 employed in the machine 100 of Fig. 1, the machine 200 of Fig. 4 has a reduced cogging torque and reduced negative torque, thereby yielding an improved torque density. The machine 200 of Fig. 4 is also more readily magnetized, as further explained below. Like the machine 100 of Fig. 1, the machine 200 can advantageously employ a unipolar drive.

[0031]

Fig. 5 illustrates a series of torque curves for the machine 200 of Fig. 4 when driven by unipolar currents of zero, two and six amps. As shown in Fig. 5, the machine 200 produces average torque levels which are higher than those produced by the conventional switched reluctance motor of Fig. 3A, for which torque curves are provided in Fig. 3B. The machine 200 also produces significantly less negative torque than the machine 100 of Fig. 1, thereby enhancing average torque levels. As can be seen in Fig. 5, the machine 200 also produces significantly more positive torque than the machine 100 of Fig. 1.

[0032]

Figs. 7A and 7B illustrate a preferred device 700 for magnetizing the stator 206 of Fig. 4. As best shown in Fig. 7B, the device 700 includes a preferably cylindrical post 702 and a single robust coil 704 extending about a central axis 706 and through a non-magnetic region 705 of the device 700. The device 700 preferably also includes a support surface 708 for supporting the stator 206 (shown in phantom), as well as an outer peripheral wall 710. To magnetize the magnets 256-266 in the stator 206, the stator is first positioned relative to the device 700 with the

100315-42001



stator's central axis 104 generally parallel and, more preferably, coaxial with the central axis 706 of the coil 704, and with the post 702 extending adjacent to the stator teeth 214-236, preferably with the stator 206 supported by the support surface 708, as best shown in Fig. 7B. The single coil 704 is then energized, thus inducing flux to pass up through the post 702, across air gaps 714-736, through the stator teeth 214-236 (including through the magnets 256-266), down through the outer peripheral wall 710, and back to the single coil 704, as indicated generally by arrows 740, 742 in Fig. 7B (assuming the coil 704 is energized so as to effectively render the post 702 a north pole; otherwise, the direction of arrows 740, 742 would be reversed). In this manner, the magnets 256-266 in the stator 206 can be readily and simultaneously magnetized with a common polarity. The device of Fig. 7 may also be used to magnetize stators according to other embodiments of the invention, including those described below with reference to Figs. 8-11.

[0033] Fig. 8 illustrates a machine 300 according to another embodiment of the invention in which only north magnets 356-366 are employed. As shown therein, three adjacent stator teeth 314-318 each have north magnets 356-360 located entirely therein, followed by three stator teeth 320-324 having no permanent magnets, and so on. Though suitable for certain applications, the machine 300 of Fig. 8 produces more torque ripple, a higher cogging torque and less torque density than the machine 200 of Fig. 4.

[0034] Fig. 9 illustrates a doubly salient machine 400 according to another embodiment of the invention. The machine 400 is much like the machine 200 of Fig. 4, in that north magnets 456-466 are positioned entirely within every other stator tooth 414, 416, 422, 426, 430, 434 with no

[illegible]

	1978	1979	1980	1981	1982	1983	1984	1985	1986	1987	1988	1989	1990	1991	1992	1993	1994	1995	1996	1997	1998	1999	2000	2001	2002	2003	2004	2005	2006	2007	2008	2009	2010	2011	2012	2013	2014	2015	2016	2017	2018	2019	2020	2021	2022	2023	2024	2025	2026	2027	2028	2029	2030	2031	2032	2033	2034	2035	2036	2037	2038	2039	2040	2041	2042	2043	2044	2045	2046	2047	2048	2049	2050	2051	2052	2053	2054	2055	2056	2057	2058	2059	2060	2061	2062	2063	2064	2065	2066	2067	2068	2069	2070	2071	2072	2073	2074	2075	2076	2077	2078	2079	2080	2081	2082	2083	2084	2085	2086	2087	2088	2089	2090	2091	2092	2093	2094	2095	2096	2097	2098	2099	2100	2101	2102	2103	2104	2105	2106	2107	2108	2109	2110	2111	2112	2113	2114	2115	2116	2117	2118	2119	2120	2121	2122	2123	2124	2125	2126	2127	2128	2129	2130	2131	2132	2133	2134	2135	2136	2137	2138	2139	2140	2141	2142	2143	2144	2145	2146	2147	2148	2149	2150	2151	2152	2153	2154	2155	2156	2157	2158	2159	2160	2161	2162	2163	2164	2165	2166	2167	2168	2169	2170	2171	2172	2173	2174	2175	2176	2177	2178	2179	2180	2181	2182	2183	2184	2185	2186	2187	2188	2189	2190	2191	2192	2193	2194	2195	2196	2197	2198	2199	2200	2201	2202	2203	2204	2205	2206	2207	2208	2209	2210	2211	2212	2213	2214	2215	2216	2217	2218	2219	2220	2221	2222	2223	2224	2225	2226	2227	2228	2229	2230	2231	2232	2233	2234	2235	2236	2237	2238	2239	2240	2241	2242	2243	2244	2245	2246	2247	2248	2249	2250	2251	2252	2253	2254	2255	2256	2257	2258	2259	2260	2261	2262	2263	2264	2265	2266	2267	2268	2269	2270	2271	2272	2273	2274	2275	2276	2277	2278	2279	2280	2281	2282	2283	2284	2285	2286	2287	2288	2289	2290	2291	2292	2293	2294	2295	2296	2297	2298	2299	2300	2301	2302	2303	2304	2305	2306	2307	2308	2309	2310	2311	2312	2313	2314	2315	2316	2317	2318	2319	2320	2321	2322	2323	2324	2325	2326	2327	2328	2329	2330	2331	2332	2333	2334	2335	2336	2337	2338	2339	2340	2341	2342	2343	2344	2345	2346	2347	2348	2349	2350	2351	2352	2353	2354	2355	2356	2357	2358	2359	2360	2361	2362	2363	2364	2365	2366	2367	2368	2369	2370	2371	2372	2373	2374	2375	2376	2377	2378	2379	2380	2381	2382	2383	2384	2385	2386	2387	2388	2389	2390	2391	2392	2393	2394	2395	2396	2397	2398	2399	2400	2401	2402	2403	2404	2405	2406	2407	2408	2409	2410	2411	2412	2413	2414	2415	2416	2417	2418	2419	2420	2421	2422	2423	2424	2425	2426	2427	2428	2429	2430	2
--	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	------	---

magnet 558 is also bent so as to form a short tip 573 which extends from the bend toward the central axis 104. This magnet configuration incrementally increases the surface area of the magnets 556-566, again increasing the amount of flux produced. However, because the magnets 556-566 of Fig. 10 extend partly into the frame 508, the strength of the stator teeth 514, 518, 522, 526, 530, 534 where they meet the frame 508 is reduced, and the amount of acoustic noise generated is increased, as compared to the machine 400 of Fig. 9.

[0036] Fig. 11 illustrates a doubly salient machine 600 according to still another embodiment of the present invention. This machine 600 incorporates the advantages of the machine 400 of Fig. 9, in which angled magnets are positioning entirely within the stator teeth, and the advantages of the machine 500 of Fig. 10, which employs magnets having greater surface areas than those of Fig. 9 at the expense of having such magnets extend into the stator frame 508. As shown in Fig. 11, notches 668-678 are provided adjacent to one side of each stator tooth 614, 618, 622, 626, 630, 634 in which a north magnet 656-667 is positioned. The notches 668-678 extend from the inner peripheral edge 612 of the stator 606 into the frame 608, and essentially increase the length of such stator teeth 614, 618, 622, 626, 630, 634 on one side thereof. This allows the magnets 656-667, which have a greater width than those of Fig. 9, to be employed while at the same time preventing such magnets from extending into the frame 608. Thus, the magnets 656-667 of Fig. 11 produce more flux than those of Fig. 9, but the machine 600 of Fig. 11 produces acoustic noise levels below those of the machine 500 of Fig. 10. Note that exemplary notch 668 forms a thin short circuit region 679 adjacent one end 680 of the exemplary

magnet 656, which would otherwise (i.e., in the absence of the exemplary notch 668) extend into the stator frame 608.

[0037] Note that torque curves for the machines of Figs. 9-11 are shaped generally the same as those shown in Fig. 5 for the machine 400 of Fig. 4. However, the positive and negative torque levels for the machines of Figs. 9-11 are somewhat greater than those of Fig. 5 due to the increased magnet areas employed in Figs. 9-11.

[0038] With further reference to Fig. 11, the magnet-bearing stator teeth 614, 618, 622, 626, 630, 634 and the non-magnet-bearing stator teeth 616, 620, 624, 628, 632, 636 are preferably shaped differently to further reduce noise. This is shown more clearly in Fig. 12, which depicts a profile 750 for one of the magnet-bearing stator teeth of Fig. 11 superimposed over a profile 760 (shown in phantom) for one of the non-magnet-bearing stator teeth of Fig. 11. As shown in Fig. 12, the profile 750 for the magnet-bearing stator teeth extends in a generally circumferential direction relative to the central axis 104, including along its end regions 752, 754. In contrast, the profile 760 for the non-magnet-bearing stator teeth has end regions 762, 764 which taper inwardly toward the inner peripheral edge 612. As a result, air gaps formed between the end regions 762, 764 of the non-magnet-bearing stator teeth and the rotor teeth are greater than air gaps formed between the end regions 752, 754 of the magnet-bearing stator teeth and the rotor teeth. As discovered by the inventor, this markedly reduces the acoustic noise generated by the machine 600. The non-magnet-bearing stator teeth in other embodiments of the invention, including those shown in Figs. 4, 8, 9 and 10, may also embody end regions which taper inwardly toward the inner peripheral edge of the stator frame to a greater extent than do end regions of the magnet-bearing-stator

teeth (if at all) so as to provide a different air gap profile, which reduces noise.

[0039] Figs. 13A-D compare torque curves for the machine 600 of Fig. 11 and a comparably sized conventional switched reluctance motor when the motors are driven at unipolar currents of 2.2, 4.5, 5.5 and 6.4 amps, respectively. As shown in Figs. 13A-D, the machine 600 of Fig. 11 produces significantly more torque at each current level. The machine 600 of Fig. 11 also has an improved torque density as compared to a conventional switched reluctance motor of comparable size, thus providing more torque for a given motor size, and an improved torque density for a given speed. Further, the machine of Fig. 11 (as well as other embodiments of the invention) has a wide speed range/constant power range. Accordingly, the teachings of the present invention are applicable to a substantial number of electric motor applications, including but not limited to those requiring wide speed ranges such as, e.g., electric vehicles.

[0040] Although not shown in Figs. 4, 8 and 9-11, the magnet-bearing stator teeth shown therein each preferably employ a stator coil of the type shown in Fig. 6, and these coils are all preferably excited in such a manner as to align each coil with its corresponding magnet's polarity.

[0041] The exemplary embodiments of the invention described herein and shown in the drawings all employ block magnets, which are generally less expensive than, e.g., arc magnets. It should be understood, however, that a wide variety of magnets may be employed without departing from the scope of the invention. Further, while these exemplary embodiments all employ a stator having twelve salient stator poles/teeth and a rotor having eight salient rotor poles/teeth, the

invention is not so limited, as will be apparent to those skilled in the art.

[0042] As noted above, the exemplary embodiments of the invention described herein can each be driven with unipolar currents, in contrast to bipolar currents such as those used in most brushless permanent magnet ("BPM") machines. With many embodiments of the invention, employing a unipolar drive ensures that the flow of current is always in a direction to assist the permanent magnets, thereby minimizing or eliminating demagnetization issues.

[0043] When introducing features of the present invention or the preferred embodiments thereof, the articles "a", "an", "the" and "said" are intended to mean that there are one or more such features. The terms "comprising", "including" and "having" are intended to be inclusive and mean that there may be additional features beyond those noted.

[0044] As various changes could be made in the above constructions without departing from the scope of the invention, it is intended that all matter contained in the above description or shown in the accompanying drawings shall be interpreted as illustrative and not in a limiting sense.